







Function type	Working mode	Function to select welding position							
Brushing the switch	Slow light out	A	B	C	D	None (Default)			
Brushing the switch	Is on or off	A	—	B	C	D	AB		
Keep out switch	Release off, occlusion light	A	B	C	—	D	CD		
Keep out switch	Release light, block off	A	—	B	C	—	D	AB+CD	
Hand sweep dimmer switch	On and off + dimming	A	—	B	—	C	D	ABC	
Hand sweep dimmer switch	Slow light slow off + dimming	A	B	—	C	D	BC		

Note:

1. — Indicates welding between two points.
2. Dimming process: after the LED is lit, the hand does not leave, and after 2S, it enters the dimming mode. In the dimming mode, the hand leaves (back within 2S) and can be switched to add or subtraction.