

## Features

- Eco-friendly / biodegradable
- Bright colour, high strength
- Low shrinkage / warping
- Easy to print / odorless
- Compatible with all types of FDM 3D printers, suitable for printing artworks and crafts

## Specification

Diameter	1.75 mm
Tolerance	± 0.02 mm
Print Temperature	190 ... 220 °C
Print Speed	50 ... 100 mm/s
Platform Temperature	No Need ( Alternatives 60 ... 80 °C )
Bubble	No Bubble
Tension (kgf)	11 ... 16 Melt
Mass Flow Rate	7 ... 9g / 10 min (190 °C, 2.16 kg)
Breaking Elongation	4 %

## Product Range

Article Nr.	Colour	Reel Weight	Product Image
RND 555-00170	Black	500 g	
RND 555-00171	Black	1 kg	
RND 555-00172	White	500 g	
RND 555-00173	White	1 kg	
RND 555-00174	Blue	500 g	
RND 555-00175	Blue	1 kg	
RND 555-00176	Red	500 g	
RND 555-00177	Red	1 kg	
RND 555-00178	Green	500 g	
RND 555-00179	Green	1 kg	
RND 555-00180	Transparent	500 g	
RND 555-00181	Transparent	1 kg	
RND 555-00182	Silver	500 g	
RND 555-00183	Silver	1 kg	
RND 555-00184	Orange	500 g	
RND 555-00185	Orange	1 kg	